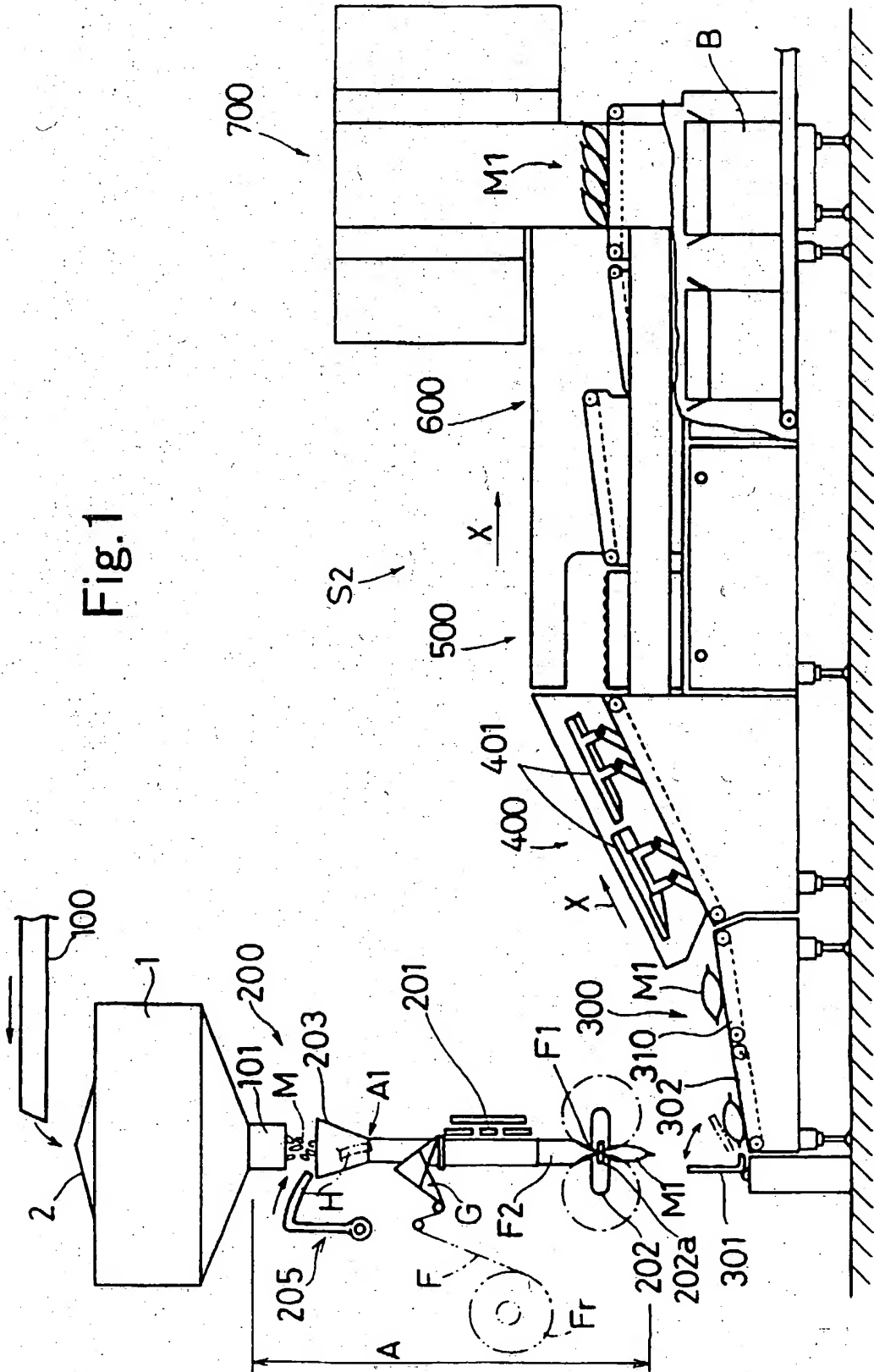


15



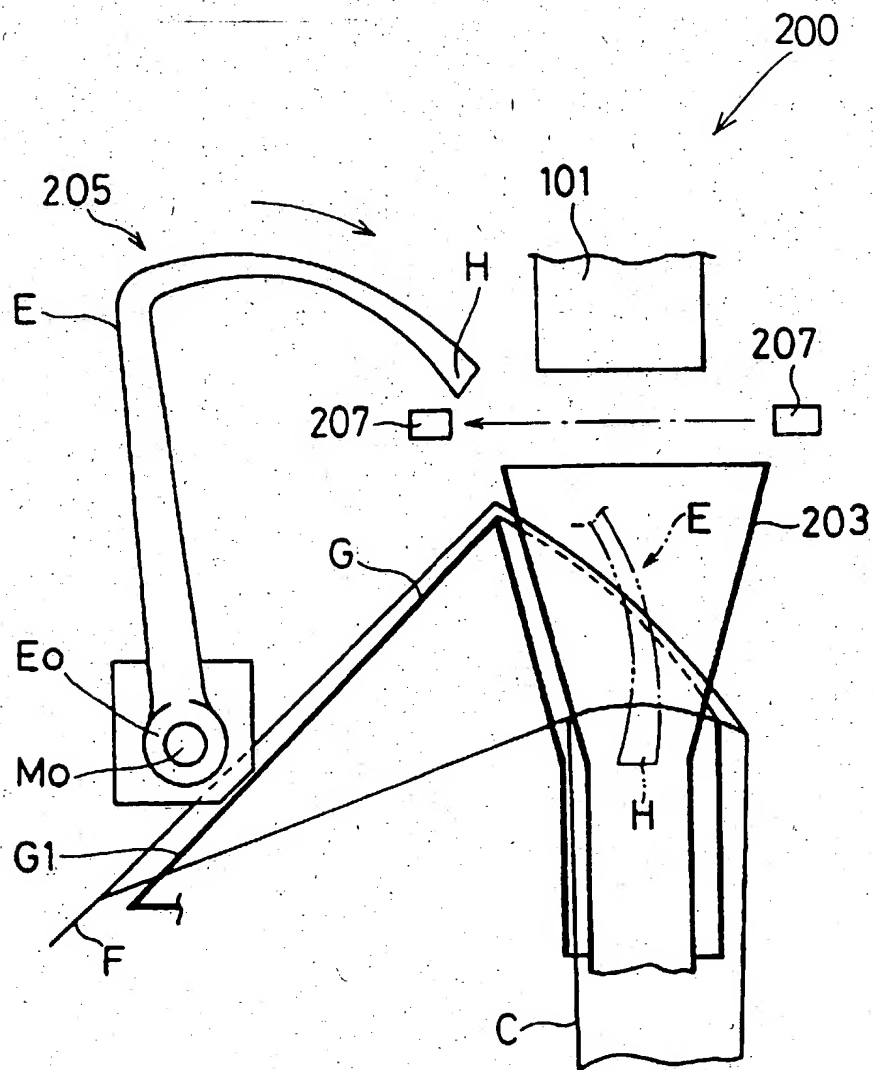


Fig.2

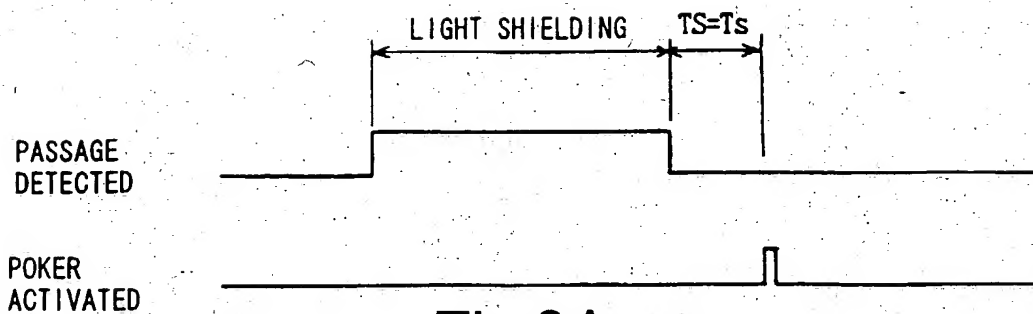


Fig.3A

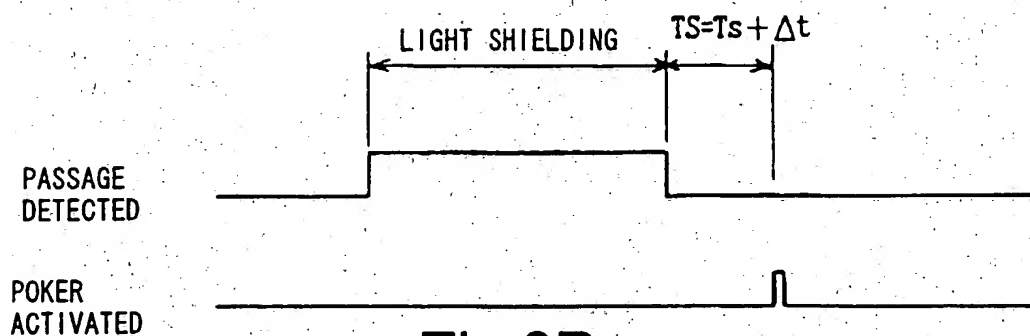


Fig.3B

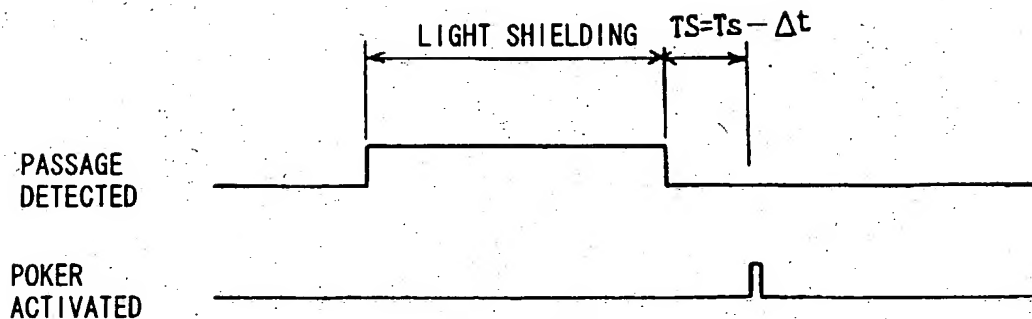


Fig.3C

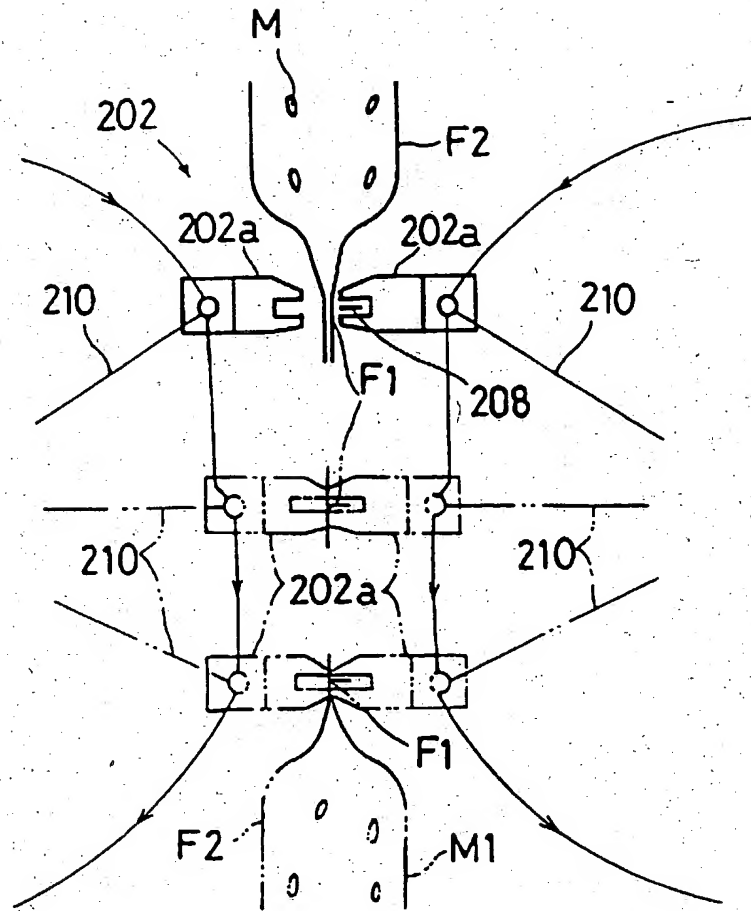


Fig.4

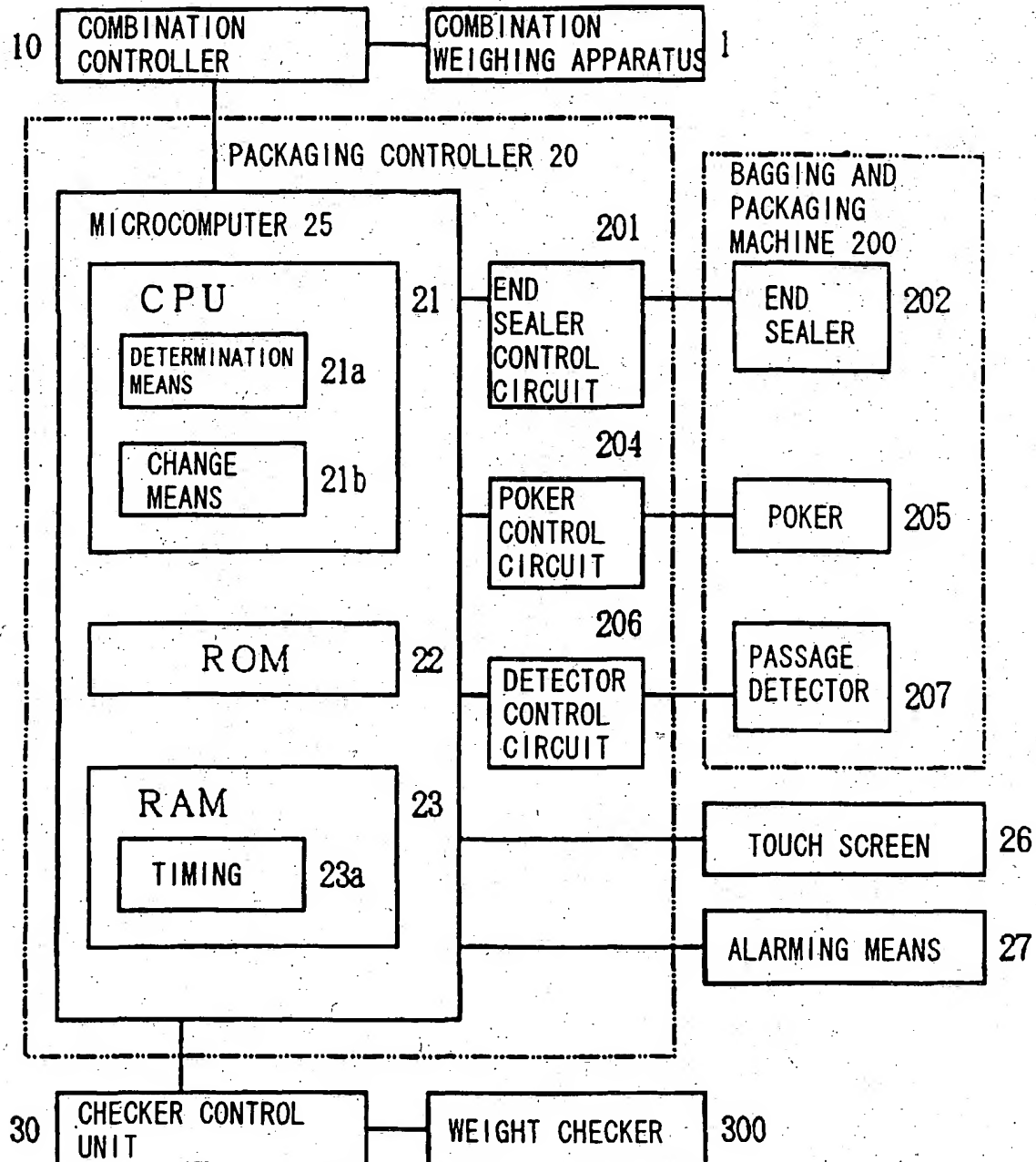


Fig.5A

TIMING STORAGE 23a		$T_j$	$T_s$
CALL NO.	PRODUCT NAME	END SEALER SET TIME (ms)	POKER SET TIME (ms)
0 0 1	POTATO CHIPS (SALT)	1 0 0	1 0
0 0 2	PATATO CHIPS (CURRY)	1 0 0	1 0
0 0 3	CANDY	5 0	5
:	:	:	:

Fig.5B

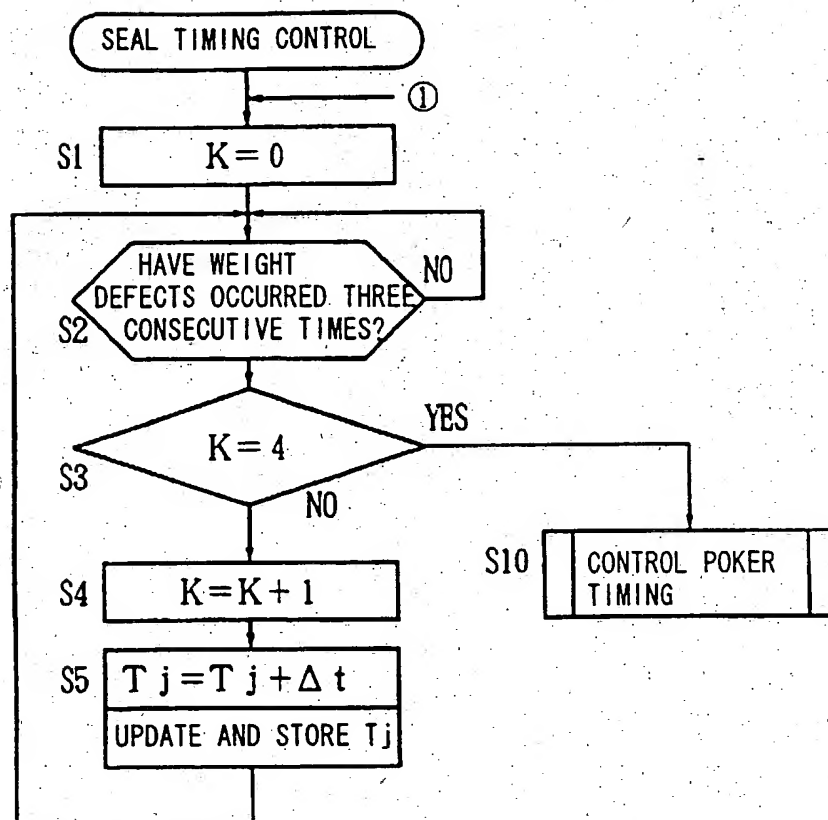


Fig.6

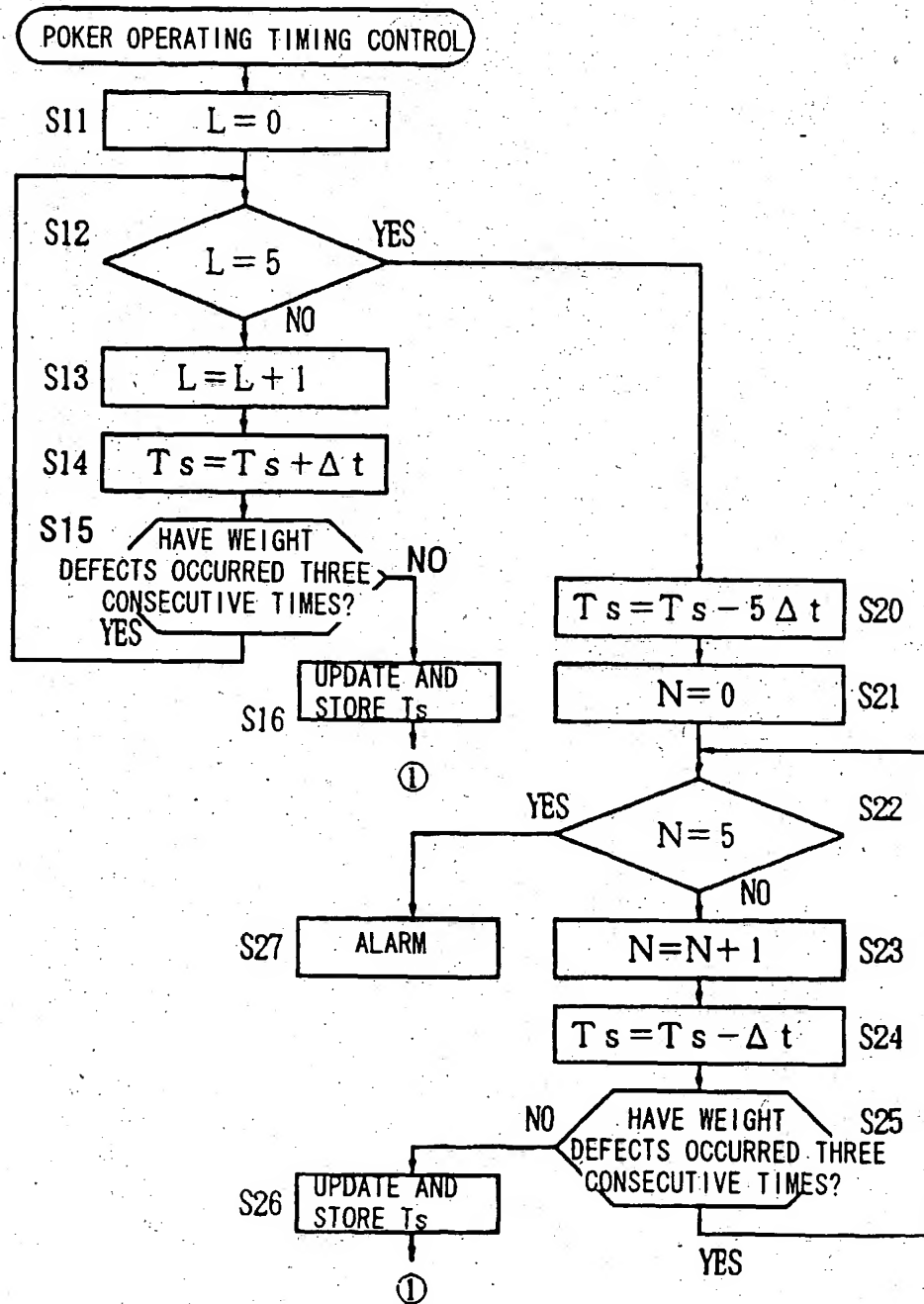


Fig.7



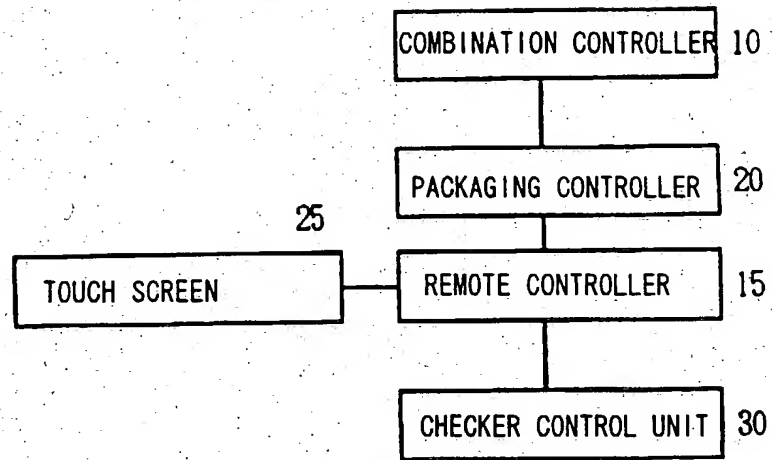


Fig.8